#### **National Transportation Safety Board**



Washington, D.C. 20594

October 16, 2006

Party Coordinators

Mr. Dana Lee, Athena Construction, Morgan City, LA

Mr. Michael Patterson, Central Boat Rentals, Morgan City, LA

Mr. Brian Osborn, Gulfport Energy, Morgan City, LA

Mr. Bruce L. Niemeyer, Chevron North America, Lafayette, LA

Mr. Mark Champagne, LA Dept. of Natural Resources, Baton Rouge, LA

Cc: LT John Luff, United States Coast Guard

#### Gentlemen:

Fire aboard Athena Barge 106, accident number MAR07MM001. Ref:

The Safety Board requests that the organizations listed above participate in the Athena 106 accident as a party to the investigation. You are hereby asked to agree and abide by the provisions of 49 CFR 831.11, which governs participation in Safety Board investigations. Enclosed is a copy of 49 CFR 831.11 for your review. If you have any questions about these rules, please call me. Otherwise, we will assume that you will comply.

As a party representative, you will be given the opportunity to review and make comments on the Safety Board's factual report.

Thank you for your support of marine safety and the Athena 106 investigation. If you have any questions, please contact me at 202-314-6107 or Morgan. Turrell@ntsb.gov. For additional information, visit www.ntsb.gov.

Sincerely,

Morgan Turrell

Investigator-in-Charge

Enclosures: 49 CFR 831.11

Please make a copy, sign and return this letter to Morgan Turrell

October 22, 2006

Brue - Mumi Chevron USA, Inc. Inkested Porty Papusanthia



**Bruce L. Niemeyer** GOM West Area Manager

Gulf of Mexico SBU
Chevron North America
Exploration and Production
5750 Johnston Street
Lafayette, LA 70503
Tel 337 989 3158
Fax 337 989 3136
bniemeyer@chevron.com

November 30, 2006

Captain Morgan J. Turrell Marine Accident Investigator National Transportation Safety Board 490 L'Enfant Plaza East S.W. Washington, D.C. 20594-2000

Dear Captain Turrell,

Thank you for your November 20, 2006 e-mail and letter and the invitation therein for Chevron to express its views on the possibility of the NTSB conducting a public hearing in connection with the October 12, 2006 incident that is the subject of your investigation. At this time, Chevron does not believe such a public hearing is warranted.

Sincerely,

Bruce L. Niemeyer

cc: Kerry Mire
Tom Marcotte
Tyler Mercer



February 1, 2007

Morgan Turrell-Office of Marine Safety National Transportation Safety Board 490 L'Enfant Plaza East SW Washington, D.C. 20594

Dear Morgan:

As requested, please find enclosed two copies of the survey report performed at West Cote Blanche Bay by John Chance Land Surveys, Inc, entitled:

REPORT ON HYDROGRAPHIC SURVEY ASSOCIATED WITH THE MISS MEGAN ACCIDENT, WEST COTE BLANCHE BAY, ST. MARY PARISH, LOUISIANA, JANUARY 2007.

Please let me know if I can be of further assistance.

Sincerely,

Thomas F. Marcotte, P.E.



Chevron Exploration & Production Co.
Asset Development - GOM West 5750 Johnston Street
Lafayette, LA 70503
Tel 337-989-3129
Fax 337-989-3357
marcotte@chevron.com

February 5, 2007

Morgan Turrell-Office of Marine Safety National Transportation Safety Board 490 L'Enfant Plaza East SW Washington, DC 20594

#### RE: Notes and Images from Bennie Victoriano, Chevron USA

Dear Morgan:

As requested, please find enclosed a CD copy of notes and images as recorded at West Cote Blanche Bay by Bennie Victoriano of Chevron.

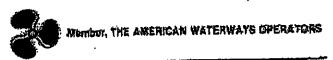
Please let me know if I can be of further assistance.

Sincerely,

Thomas F. Marcotte, P.E.

Enclosures: CD

## BUDWINE & ASSOCIATES, INC.



67 Elmurool Or. / Destrohan, LA 70047

Phone: 985-764-9778

Fax: 985-764-9720

Survey Report No.: NOLA-261012

October 16, 2006

DAILLE, FISSE & KESSENICH P. O. Box 5350 Covington, LA 70434-5350

Attn: Mr. Rick Kessenich

Re: CRANE / SPUD BARGE
"ATHENA-106"
FIRE / EXPLOSION
GULIPORT ENERGY COMPANY
CYPREMORT POINT
EAST COTE BLANCHE BAY
DOI: OCTOBER 12, 2006

Dear Mr. Kessenich,

Acting in response to your request, I proceeded to inspect the subject vessel on Friday and Saturday, October 13, and 14, 2006 while the subject vessel was spuded down near Cypremort Point in West Cote Blanche Bay.

As far as could be determined from a limited external survey the vessel appears to be stable, level and sound with obvious fire damage noted, however the vessel appears suitable for spad extraction and transportation to a shippard for survey and repairs.

The divers reported no damages from the fire and/or explosion to the hull or spud wells.

Mouston, TX

Greenville, MS

Memphits, TN

Cafacah, KY

Re: "Athena-106" - Fire / Explosion

Page 2 a

There is 0'11" of water in the port aft void/tool room and some traces of oil residue; however, this water appears to be from the fire fighting efforts, as the 0'11" was constant from 1100 hours on Friday 10/13/06 to 1500 hours on Saturday 10/14/06. This water will not effect stability, travel or spud extraction operations.

The divers report which is attached (River Services Company, Inc.) indicated that a 3" unbroken pipeline was making contact with the aft spud approximately 4'0" below the bottom of the vessel. Another 3" line was located on the bottom of the bay approximately 5'0" east of the aft end of the vessel (crane located on forward end). The diver also indicated several loops of spud cable on the bottom of the bay.

#### Recommend

I would recommend extraction of the forward and aft spuds of the "Athena-106" be carefully planed and executed with the following recommendations in mind.

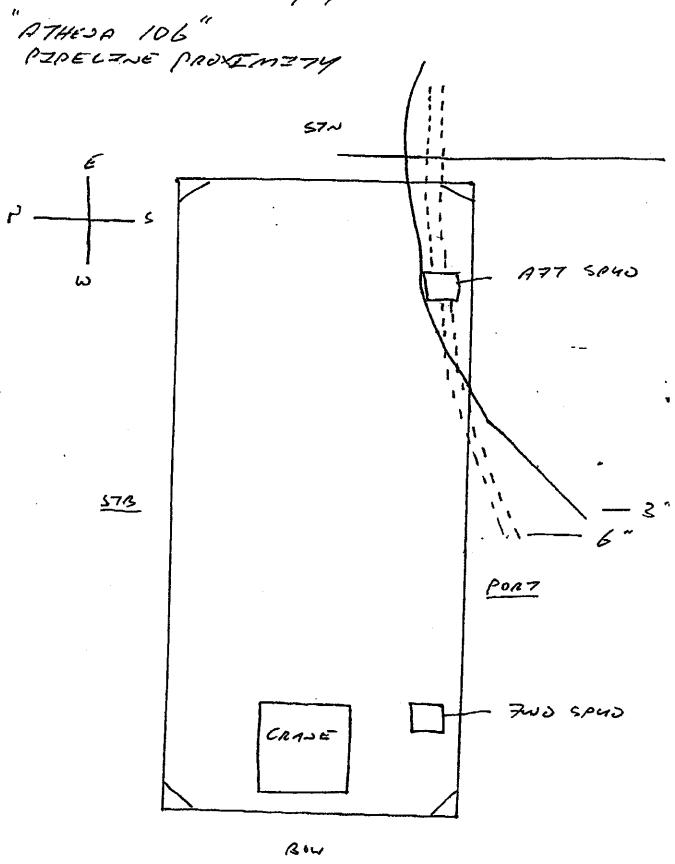
- 1. Deactivate all pipeline in the area and secure all lines.
- 2.
- 3.
- 4.
- 5.
- Provide fire team with fire fighting capability, during operations.

  Provide air monitoring during operations.

  Check spud and -6. Check spud and pipe line proximity during extraction operations with a dive team to insure separation, avoid entanglements with spud cable, and avoid hull contact between barge and pipeline.
- 7. Extraction operations can be effected with out spudding a crane barge down by utilizing effective horsepower to position second crane barge, hold same and remove floatills from the area.

Please feel free to contact me should you have any questions.

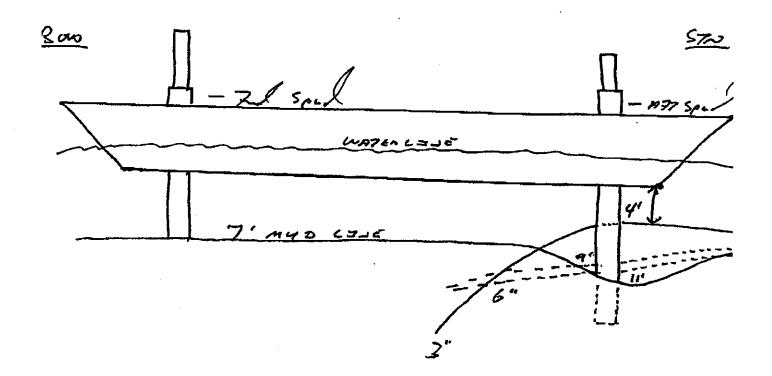
10/14/06



NOT TO SCALE

10/14/06

"ATHENA 106"
PZPELZNE PRUXZMETY



## RIVER SERVICES CO., INC.

P. O. Box 114 / Destrehan, LA 70047

Fax: 985-764-9720

Phone: 985-764-9778

Greenville, MS

Memphis, TN

Paducah, KY

Survey Report No.: NOLA-261013

October 16, 2006

#### PRELIMINARY REPORT

DAILLE, FISSE & KESSENICH P. O. Box 5350 Covington, LA 70434-5350

Attn: Mr. Rick Kessenich

Re:

CRANE / SPUD BARGE

"ATHENA-106" FIRE / EXPLOSION

**GULFPORT ENERGY COMPANY** 

CYPREMORT POINT

EAST COTE BLANCHE BAY

DOI: OCTOBER 12, 2006

Dear Mr. Kessenich.

Acting in response to your request, we proceeded to conduct a dive survey on the above named vessel and pipeline on Friday and Saturday, October 13, and 14, 2006 as directed.

#### REPORT

Barge "Athena-106" is spuded down in an east to west manner near GPS coordinates: 29°40; 862' N and 091°48; 725' W.

The aft spud apparently made contact and cut a 6" gas pipeline in two.



**Kerry A. Mire**Facilities Engineer Supervisor

Asset Development - GOM
Chevron N.A. Exploration and
Production Co.
5750 Johnston St - 70503-5303
P.O. Box 69100 - 70596-9100
Lafayette, LA
Tel 337 989 3307
Fax 337 989 3357
KMire@chevron.com

October 31, 2006

National Transportation Safety Board 490 L'Enfant Plaza East S.W. Washington, DC 20594-2000

Re: West Cote Blanche Bay 8" Gas Sales Pipeline Recovery and Repair Procedure Offshore, Louisiana

Captain Morgan J. Turrell:

Attached please find a copy of:

- The Chevron Repair and Recovery Procedure for the 8" Lateral Gas Sales Pipeline from the West Cote Blanche Bay production facility to the Bay Junction
- The Chevron Evidence Salvaging Procedure for the 8" Lateral Gas Sales Pipeline pipe near the incident location.
- The Gulfport Energy crossing pipeline removal procedure for pipelines possibly affecting the repair and recovery of the 8" Lateral Gas Sales Pipeline from the West Cote Blanche Bay production facility to the Bay Junction.
- The Gulfport Energy crossing pipeline Evidence Salvaging Procedure for the pipelines crossing possibly affecting the repair and recovery of the 8" Lateral Gas Sales Pipeline from the West Cote Blanche Bay production facility to the Bay Junction

We have e-mailed a separate copy of the recovery and repair procedure and request an e-mail response indicating your concurrence to proceed as described. Chevron also requests that the attached repair and recovery procedure be signed and returned to me at the address shown above. Chevron would like to schedule the repair and recovery procedure to commence on approximately Friday November 3, 2006 •

If there are questions about any of these documents, please call me at (337) 989-3307.

Sincerely,

Kerry Mire

cc

Rod Dyck Chuck Koval

NTSB Transmittal Document - repair - 10-31-06 .doc

## West Cote Blanche Bay: Gulfport's Salvage Procedure for Other Field Pipelines in Conjunction with Chevron's Recovery and Repair Procedure of 8" Gas Sales Pipeline

Ivanhoe Gas Gathering System

#### **SCOPE**

Chevron will manage the recovery and repair of the 8" sales gas pipeline departing Gulfport Energy's West Cote Blanche Bay (WCBB) production facility damaged during the October 12, 2006 spud barge incident. Certain field pipelines cross the 8" pipeline and currently prevent the removal of the 8" pipeline. These field pipelines are not severed and need to be removed before Chevron can remove the 8" pipeline. Gulfport will manage the removal of the sections of field pipelines crossing the 8" pipeline affected by Chevron's repair procedure.

#### **STATUS**

The Ivanhoe 8" sales gas pipeline is severed. The coordinates of the damaged portion of the pipeline are X: 1,847,984.76; Y: 369,080.25 or Lat: 29 deg 40' 50.66594"; Long: 091 deg 48' 43.36319". The spud barge that severed the 8" pipeline is no longer on location. Divers have located two (2) 3" pipelines and one (1) 2" pipeline that cross the 8" pipeline. According to Chevron's Plan, the 8" pipeline is currently de-pressurized and is physically double flanged (a spool piece has been removed) from Ivanhoe system at the Bay Junction platform. It is double blocked and de-pressurized at the WCBB production facility. The pipelines are buoyed at the location of the incident.

#### SALVAGE PROCEDURE

Gulfport shall remove from active service the two (2) 3" pipelines and one (1) 2" pipeline that cross the 8" pipeline. Gulfport shall also remove from active service any other field pipelines that it operates which are discovered that may affect Chevron's lift of the 8" pipeline. Gulfport shall provide coordinates to Chevron of all crossing pipeline endpoints upon completion by Gulfport of the following crossing pipeline clearance procedure:

## West Cote Blanche Bay Pipelines Gulfport's Salvage Procedure for Field Pipelines Ivanhoe Gas Gathering System

- a) Confirm there is no pressure on the crossing pipelines by venting the crossing pipelines to the atmosphere at the associated well or the WCBB production facility. Pipelines to remain vented during the repair procedure & locked out at the associated well or platform.
- b) Locate lifeboat or spud barge in the area of pipeline crossings. Survey technicians will confirm the proper jacking or spudding location prior to setting using Starfix GPS positioning system.
- c) Divers will locate all of the pipelines crossing the 8" pipeline in the area required for the repair of the 8" pipeline.
- d) Divers to uncover each crossing pipeline by jetting & buoy the pipeline for 200 ft either side of the 8" pipeline
- e) Survey to record location of the crossing pipelines at the 8" pipeline & for 200 ft either side of the 8" pipeline.
- f) Lift crossing pipeline to the side of the repair vessel & secure. Punch small hole in the top of the crossing pipeline to confirm zero pressure. Make sure clamps are on board to cover the hole in case pressure exists. At no time shall the pipelines be cut if pressure exists.
- g) Cold cut pipeline 20 ft north and 20 ft south of the 8" pipeline.
- h) Install plumber's plugs into both ends of the cold cut pipeline to prevent pollution when the pipeline is returned to the water.
- i) Tag removed portion of pipeline for chain of custody. See Attachment A for the tagging, documentation, & chain of custody procedures.
- j) Place crossing pipeline back in the water. Bury each end to 3 ft of cover.
- k) Repeat for each crossing pipeline.
- All recovered segments of the three (3) inch pipelines, the two (2) inch pipeline, and any other Gulfport pipelines removed during this operation will be tagged, identified for chain of custody, and transferred in accordance with Attachment A

## West Cote Blanche Bay Pipelines Gulfport's Salvage Procedure for Field Pipelines Ivanhoe Gas Gathering System

Note: Any pipelines discovered to be crossing the 8" pipeline in the affected area to be removed and preserved with the same procedure.

NTSB Approval		
Approved By	 	
Print		
Date		

### <u>Chevron U.S.A. Inc. West Cote Blanche Bay 8" Gas Sales Pipeline Recovery and Repair Procedure</u>

For the 8" lateral connected to the Ivanhoe Gas Gathering System

#### **SCOPE**

Recover and repair portions of the 8" sales gas pipeline departing Gulfport Energy's West Cote Blanche Bay (WCBB) production facility damaged during the October 12, 2006 fire and explosion.

#### **STATUS**

The 8" lateral gas gathering pipeline was severed in the October 12, 2006 fire and explosion. The coordinates of the damaged portion of the 8" lateral pipeline are X: 1,847,984.76; Y: 369,080.25 or Lat: 29° 40′ 50.66594"; Long: 091° 48′ 43.36319". The spud barge involved in the fire and explosion, the Athena 106, is no longer on the incident location. Divers have located two (2) 3" pipelines and one (1) 2" pipeline that cross the 8" pipeline near the incident location. There are possible additional crossing pipelines not currently identified that may have to be addressed. The 8" pipeline is currently de-pressurized and is physically double flanged from the Ivanhoe system at the Bay Junction platform. It is double blocked and de-pressurized at the WCBB production facility. The 8" lateral pipeline and 3 crossing pipelines are buoyed at the location of the incident.

#### REPAIR PROCEDURE

- 1. Chevron U.S.A. Inc. (Chevron) shall ensure Gulfport has locked out and tagged out the 4" and 8" valve on the 8" lateral pipeline at the WCBB production facility.
- 2. Chevron will position liftboat or spud barge with divers approximately 85 feet south of 8" lateral pipeline break in the safe jacking area. Survey technicians will confirm the proper jacking or spudding location prior to setting using Starfix GPS positioning system.
- 3. Chevron will expose 8" pipeline by jetting a minimum 260 feet upstream and downstream of the damaged portion of the pipeline. The 260 feet minimum jetting distance was determined by a free stress analysis. Additional jetting to be determined as field conditions warrant to ensure the remaining section of the 8" lateral pipeline is not damaged by Chevron during the Chevron recovery and repair procedure or if additional crossing pipelines not currently identified are found during the jetting process. If additional pipelines not currently identified are found, Gulfport shall remove from service under item 5 below.
- 4. Buoy or re-confirm by Chevron that the 8" lateral pipeline and all other pipeline crossings that might interfere with the pipeline lifting process are buoyed.
- 5. Field Operator (Gulfport Energy) shall remove from active service all of the field pipelines that they operate that may affect the lift of the 8" lateral pipeline according to their attached

- procedure. Gulfport shall provide coordinates to Chevron of crossing pipeline endpoints upon completion by Gulfport of crossing pipeline clearance procedure.
- 6. After all pipeline crossings have been cut and removed from service by Gulfport, and Chevron has received from Gulfport the coordinates of the crossing pipeline endpoints, Chevron will position pipeline repair spud barge parallel to the buoyed 8" lateral pipeline.
- 7. Chevron divers will mark the top of the 8" lateral pipeline to preserve the pipeline depth orientation as determined post incident by prior survey. Divers will identify, attach crane line to damaged 8" lateral pipeline on the east side of the break, cold cut, and then remove the damaged portion of the pipeline. Cold cut is anticipated to be performed underwater, but the alternative is to cold cut the 8" lateral pipeline on the spud barge if field conditions warrant. Plats of in-place locations of the damaged 8" lateral pipeline, as of the date of the work, will be prepared from dive survey information and close attention will be paid to identifying the orientation and depth of the pipe as it lays post incident but on the date of the work.
- 8. Repeat on the west side of break.
- 9. Both recovered segments of damaged 8" lateral pipe will be tagged and identified for chain of custody, transferred to a to be determined secure location and held and preserved using the attached "Evidence Salvaging Procedure" prepared by Stress Engineering Services on Chevron's behalf.
- 10. Lift West side of 8" pipeline with the spud barge crane and attach to the side of the barge. Install pig into the open end of the West side of the 8" pipeline and vent the 8" pipeline at the Bay Junction to prevent any gas pockets from being released from the open 8" pipeline onto the spud barge.
- 11. Weld new hydro-tested 8.625" O.D. x .500" w.t. grade X42 pipeline pipe with fusion bond epoxy coating to West side of existing 8.625" O.D. x .250" w.t. grade X46 pipeline to replace the damaged portion of the 8" lateral pipeline. All welds will be 100% x-rayed. Chevron shall confirm there are no susceptibilities to natural gas releases from the 8" lateral pipeline before welding commences with a gas detection meter.
- 12. Weld new 40 foot joints of hydro-tested 8.625" O.D. x .500" w.t grade X42 pipeline pipe with fusion bond epoxy coating together until new 8" pipeline pipe reaches East end of damaged 8" lateral pipeline. All welds will be 100% x-rayed. Chevron shall confirm there are no susceptibilities to natural gas releases before welding commences with a gas detection meter.
- 13. Lift East side of 8" pipeline with the spud barge crane and attach to the side of the barge. Chevron shall install pig into the open end of the East side of the 8" pipeline and vent the pipeline at the WCBB production facility to prevent any gas pockets from being released from the open 8" pipeline onto the spud barge.

- 14. Weld new hydro-tested 8.625" O.D. x .500" w.t. grade X42 pipeline pipe with fusion bond epoxy coating to East side of existing 8.625" O.D. x .250" w.t. grade X46 pipeline to replace the damaged portion of the pipeline. All welds will be 100% x-rayed. Chevron shall confirm there are no susceptibilities to natural gas releases before welding commences with a gas detection meter.
- 15. Return the repaired 8" lateral pipeline into the water and jet to 3 ft of cover minimum.
- 16. Chevron shall dewater the 8" pipeline using the following procedure.
  - I. Install a temporary pig launcher the WCBB production facility.
  - II. Install a temporary pig receiver at the Bay Junction.
  - III. Position deck barge carrying DOT transportation tanks at the Bay Junction to receive liquids ahead of the dewatering pigs.
  - IV. Launch multiple poly pigs from WCBB production facility to displace the liquids into the tanks at the Bay Junction.
  - V. Launch multiple foam pigs to complete the drying process for the 8" lateral pipeline. Note: Nitrogen will be used to push all pigs used in the recovery and repair process to reduce the risks of combustion.
  - VI. Remove temporary pig traps and re-install original piping.
- 17. Chevron shall purge the nitrogen from the 8" lateral pipeline by opening the blowdown valve at the Bay Junction and delivering Gulfport dehydrated natural gas from the WCBB production facility and watch for the transition from nitrogen to natural gas at the blowdown valve and close the blowdown valve once the nitrogen purging process is complete.
- 18. Chevron shall coordinate with Gulfport to re-pressurize the 8" lateral pipeline with natural gas from the WCBB production facility until the pressure reaches 1000 psig. Gulfport shall control the delivery valve from the WCBB production facility and natural gas delivery, but Chevron shall hold stop work authority for such lateral re-pressurization with natural gas.
- 19. Chevron shall conduct 4 hours leak test at 1000 psig with certified and calibrated pressure and temperature chart recorder and dead weight tester at the Bay Junction platform.
- 20. Chevron shall configure all Bay Junction pipeline valves to accommodate normal pipeline operations and return the 8" lateral pipeline to service. Gulfport shall configure all WCBB production facility valves to accommodate normal pipeline operations and return the 8" lateral pipeline to service.

NTSP Approval of Recovery and Repair Procedur
Approved By
Print:
Date

HOUSTON . CINCINNATI . NEW ORLEANS . CHICAGO

# Evidence Salvaging Procedure West Cote Blanche Bay Pipeline Rupture Incident Prepared for Gulfport Energy Corporation

#### 1.0 Purpose

- 1.1 This procedure shall be followed for the salvaging, transportation, and storage of pipe samples removed from the location of the October 12, 2006 pipeline rupture incident in West Cote Blanche Bay, Louisiana.
- 1.2 The purpose of this procedure is to insure the collection, identification, and preservation of pipeline sample evidence related to the rupture incident and to maintain the chain of custody of those samples as long as necessary.

#### 2.0 Definitions

- 2.1 "Gulfport" means Gulfport Energy Corporation or their contractor.
- 2.2 "SES" means Stress Engineering Services, Inc.

#### 3.0 Storage Location

- 3.1 SES shall prearrange for secure storage of the pipe samples.
- 3.2 The storage location shall be indoors, secure, and accessible to the equipment needed to offload and move the pipe samples.

#### 4.0 Incident Area Survey and Map

- 4.1 Before the salvaging, Gulfport shall obtain a detailed, underwater survey of the area of the pipeline involved in the incident showing the locations and orientations of the pipes and other significant features.
- 4.2 Prior to the start of salvaging, Gulfport shall provide a detailed survey map of the incident area to SES.

#### 5.0 Photography

5.1 SES or their contractor shall videotape all significant events that take place during the salvaging process.

- 5.2 Still photographs documenting the key features of the salvaging process shall also be taken.
- 5.3 Copies of all videotapes and still photographs shall be provided to Gulfport.
- 6.0 Pipe Orientation Documentation
  - 6.1 Before salvaging, Gulfport shall mark the pipe at 12:00 (top) and flow direction.
- 7.0 Pipe Salvaging
  - 7.1 Gulfport shall salvage all pipe that was damaged by this incident plus at least 60 feet of pipe beyond the extent of the damage in both directions along the pipeline. This length of pipe should provide one intact butt weld on each side of the failure.
  - 7.2 The pipe shall be extricated from the soil and lifted to the surface in such a way that no permanent deflection of the pipe and no further cracking of the concrete coating will occur.
  - 7.3 Lifting shall be done with tools or straps that do not damage the concrete coating, the polymeric coating, or the pipe. Advise the contractor to keep their lifting equipment from damaging the fractures, especially the impact area.
  - 7.4 Gulfport shall ensure that the pipeline is purged of combustibles before salvaging.
- 8.0 Mud Sample Collection
  - 8.1 Samples of mud adhering to the pipe in the vicinity of the rupture shall be collected and labeled.
- 9.0 Sectioning Locations and Marking
  - 9.1 The salvaged pipes shall be transversely cut into lengths of not more than 40 feet, for easy transportation by semi-trailer.
  - 9.2 Gulfport or SES shall mark the geometric top and flow direction across the area of the pipe to be cut.
  - 9.3 Each cut shall be uniquely identified so that pipe sections can be correctly matched up after salvaging.

#### 10.0 Sectioning

- 10.1 Gulfport shall cut the concrete and pipe in the locations identified by SES
- 10.2 Cutting shall be done by sawing or other method that does not significantly heat the pipe or its coating.

#### 11.0 Cleaning

11.1 Gulfport shall clean the exterior and interior of the pipe to remove mud, brackish water, and other loose, foreign material by means of pressurized fresh water. Hydroblasting is suggested. The pressure and technique shall be adjusted such that the pipe and its coatings are not altered by the cleaning.

#### 12.0 Drying

12.1 Gulfport shall dry the interior and exterior surfaces of the pipe samples by forced air or other suitable means that does not heat, alter, or contaminate the pipe samples.

#### 13.0 Corrosion Inhibition

- 13.1 SES shall coat all exposed, steel surfaces of pipe samples with ZEP-brand CP-400 corrosion inhibiting coating.
- 13.2 This includes all fracture surfaces, exposed exterior surfaces, and any accessible interior surfaces of the pipe.
- 14.0 Sample Labeling and Inventory
  - 14.1 SES shall label and inventory all salvaged pipe samples.
  - 14.2 Each sample shall be given a unique identification number.
  - 14.3 The approximate position of each pipe sample shall be noted on the survey map.
- 15.0 Onboard Storage and Transit to Shore
  - 15.1 Gulfport shall, at all times, support the salvaged pipe samples on wooden cribbing to protect the pipe samples from mechanical damage.
  - 15.2 The samples shall be secured to the deck and protected from mechanical damage during the salvaging operation and transport to shore.

#### 16.0 Maintaining Chain of Evidence

- 16.1 SES shall be responsible for maintaining the chain of evidence and shall take such steps as necessary to accomplish that responsibility.
- 17.0 Transferring Pipe from Boat to Truck or Shore
  - 17.1 Once ashore, Gulfport shall transfer the pipe samples to an awaiting flatbed truck that they provided.
  - 17.2 Gulfport shall lift the pipe samples from the boat to the truck by a suitable method that does not cause mechanical damage to the pipe samples. The use of a spreader bar with soft slings is preferred. Mechanical contact with the fracture surfaces must be minimized.
  - 17.3 The pipe samples shall be supported on wooden cribbing if they must be set down on the shore or other surfaces.
  - 17.4 The pipe samples shall be supported on wooden cribbing on the truck then secured in place with soft straps to prevent mechanical damage to the pipe samples. The fracture surfaces and damaged ends of the pipe must not be allowed to contact other hard objects.
- 18.0 Evidence Receipt
  - 18.1 SES shall provide a signed evidence receipt form with an inventory of all pipe, mud, and other collected samples to Gulfport.
- 19.0 Transit to Warehouse
  - 19.1 Gulfport shall transport the pipe samples to the prearranged warehouse. SES will document the evidence transfer.
- 20.0 Storage
  - 20.1 SES or their contractor shall offload the samples from the truck to the warehouse by methods that do not damage the samples.

- 20.2 Pipe samples shall be stored on wooden cribbing and protected from mechanical damage.
- 20.3 The fracture surfaces and ruptured areas shall be covered with soft padding, affixed in place.
- 20.4 SES shall insure that the samples are securely stored in the warehouse until Gulfport instructs otherwise.



# Evidence Salvaging Procedure West Cote Blanche Bay Pipeline Rupture Incident Prepared for Chevron U.S.A. Inc.

#### 1.0 Purpose

- 1.1 This procedure shall be followed for the salvaging, transportation, and storage of pipe samples removed from the location of the October 12, 2006 pipeline rupture incident in West Cote Blanche Bay, Louisiana.
- 1.2 The purpose of this procedure is to insure the collection, identification, and preservation of pipeline sample evidence related to the rupture incident and to maintain the chain of custody of those samples as long as necessary.

#### 2.0 Definitions

- 2.1 "Chevron" means Chevron U.S.A. Inc. or their contractor.
- 2.2 "SES" means Stress Engineering Services, Inc.

#### 3.0 Storage Location

- 3.1 SES shall prearrange for secure storage of the pipe samples.
- 3.2 The storage location shall be indoors, secure, and accessible to the equipment needed to offload and move the pipe samples.

#### 4.0 Incident Area Survey and Map

- 4.1 Before the salvaging, Chevron shall obtain an underwater survey of the area of the pipeline involved in the incident showing the locations and orientations of the pipes and other significant features.
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#### 5.0 Photography

5.1 SES or their contractor shall videotape all significant events that take place during the salvaging process.

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- 5.3 Copies of all videotapes and still photographs shall be provided to Chevron.
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  - 6.1 Before salvaging, Chevron shall mark the pipe at 12:00 (top) and flow direction.
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  - 7.1 Chevron shall salvage all pipe that was damaged by this incident plus at least 60 feet of pipe beyond the extent of the damage in both directions along the pipeline. This length of pipe should provide one intact butt weld on each side of the failure.
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  - 7.3 Lifting shall be done with tools or straps that do not damage the concrete coating, the polymeric coating, or the pipe. Advise the contractor to keep their lifting equipment from damaging the fractures, especially the impact area.
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  - 9.3 Each cut shall be uniquely identified so that pipe sections can be correctly matched up after salvaging.

#### 10.0 Sectioning

- 10.1 Chevron shall cut the concrete and pipe in the locations identified by SES.
- 10.2 Cutting shall be done by sawing or other method that does not significantly heat the pipe or its coating.

#### 11.0 Cleaning

11.1 Chevron shall clean the exterior and interior of the pipe to remove mud, brackish water, and other loose, foreign material by means of pressurized fresh water. The pressure and technique shall be adjusted such that the pipe and its coatings are not altered by the cleaning.

#### 12.0 Drying

12.1 Chevron shall dry the interior and exterior surfaces of the pipe samples by forced air or other suitable means that does not heat, alter, or contaminate the pipe samples.

#### 13.0 Corrosion Inhibition

- 13.1 Stress shall coat all exposed, steel surfaces of pipe samples with ZEP-brand CP-400 corrosion inhibiting coating.
- 13.2 This includes all fracture surfaces, exposed exterior surfaces, and any accessible interior surfaces of the pipe.
- 14.0 Sample Labeling and Inventory
  - 14.1 SES shall label and inventory all salvaged pipe samples.
  - 14.2 Each sample shall be given a unique identification number.
  - 14.3 The approximate position of each pipe sample shall be noted on the survey map.
- 15.0 Onboard Storage and Transit to Shore
  - 15.1 Chevron shall, at all times, support the salvaged pipe samples on wooden cribbing to protect the pipe samples from mechanical damage.
  - 15.2 The samples shall be secured to the deck and protected from mechanical damage during the salvaging operation and transport to shore.

#### 16.0 Maintaining Chain of Evidence

- 16.1 SES shall be responsible for maintaining the chain of evidence and shall take such steps as necessary to accomplish that responsibility.
- 17.0 Transferring Pipe from Boat to Truck or Shore
  - 17.1 Once ashore, Chevron shall transfer the pipe samples to an awaiting flatbed truck that they provided.
  - 17.2 Chevron shall lift the pipe samples from the boat to the truck by a suitable method that does not cause mechanical damage to the pipe samples. The use of a spreader bar with soft slings is preferred. Mechanical contact with the fracture surfaces must be minimized.
  - 17.3 The pipe samples shall be supported on wooden cribbing if they must be set down on the shore or other surfaces.
  - 17.4 The pipe samples shall be supported on wooden cribbing on the truck then secured in place with soft straps to prevent mechanical damage to the pipe samples. The fracture surfaces and damaged ends of the pipe must not be allowed to contact other hard objects.
- 18.0 Evidence Receipt
  - 18.1 SES shall provide a signed evidence receipt form with an inventory of all pipe, mud, and other collected samples to Chevron.
- 19.0 Transit to Warehouse
  - 19.1 Chevron shall transport the pipe samples to the prearranged warehouse. SES will document the evidence transfer.
- 20.0 Storage
  - 20.1 SES or their contractor shall offload the samples from the truck to the warehouse by methods that do not damage the samples.

- 20.2 Pipe samples shall be stored on wooden cribbing and protected from mechanical damage.
- 20.3 The fracture surfaces and ruptured areas shall be covered with soft padding, affixed in place.
- 20.4 SES shall insure that the samples are securely stored in the warehouse until Chevron instructs otherwise.



### **Kerry A. Mire**Facilities Engineer Supervisor

Asset Development - GOM
Chevron N.A. Exploration and
Production Co.
5750 Johnston St - 70503-5303
P.O. Box 69100 - 70596-9100
Lafayette, LA
Tel 337 989 3307
Fax 337 989 3357
KMire@chevron.com

October 17, 2006

U.S. Coast Guard & National Transportation Safety Board 315 South College Drive Suite 135 Lafayette, LA

Re: West Cote Blanche Bay Fire and Explosion of October 12, 2006 Offshore, Louisiana

#### Gentlemen:

#### Attached please find

- 1) A one page high-level timeline of events pertinent to the subject fire and explosion derived from information known to Chevron U.S.A. Inc. as of October 15, 2006.
- 2) One (1) plats and two (2) diagrams of the eight inch lateral pipeline from its point of origin in the subject field to its connection point and tie-in at a West Cote Blanche Bay Junction platform into the Chevron U.S.A. Inc. owned and operated Ivanhoe pipeline system. Pipe lengths, wall thickness, pipe grade, maximum allowable operating pressure and orientation are included in the plats and diagram above.
- 3) Cathodic protection measurements depicting levels of corrosion protection for the eight inch lateral pipeline.
- 4) Before and after pictures depicting Hurricane Rita damage & repair at the West Cote Blanche Bay Junction platform.
- 5) A "scope of work" for above mentioned repair.
- 6) A chart depicting the departing Gas Sales line pressure from the Vermilion Bay field around the time of the incident.
- 7) August 07, 1969 operating record showing pipeline operating at 1255 psig.
- 8) Pressure chart showing pipeline pressure at Vermilion Bay from August 18th to October 13th, 2006.
- 9) West Cote Blanche Bay 8" sales gas pipeline post Bay Junction repair leak test with calibration certificates.
- 10) Daily, monthly, and annual West Cote Blanche Bay sales gas volumes for 2006.

If there are questions about any of these documents, please call me at (337) 989-3307.

Sincerely,

Kerry Mire

West Cote Blanche Spud Barge Incident

High Level Timeline: October 12, 2006

All times should be considered approximate.

The Vermilion Bay Gas Sales line and West Cote Blanche Bay 8" lateral are a part of the Ivanhoe Gas Gathering System.

#### Sequence of events:

1145 - Vermilion Bay Chevron field personnel received radio message on VHF Channel 6 of fire at West Cote Blanche Field

1155 - Crew boat M/V Mr. Wade departed the Vermilion Bay Tank Battery en-route to West Cote Blanche Field to assist at the scene of the fire (3 personnel on board M/V Mr. Wade – Louis Matthews, Broussard Brothers Barge Foreman, Larry Thompson, Broussard Brothers Roustabout and Don Hebert DC International Safety Specialist)

1200 - Crew boat M/V Miss Janet departed Vermilion Bay Tank Battery with 2 personnel on board to also assist at the scene of the fire. (Charles LaFleur, Chevron Operator and Benny Victoriano, Chevron Facility Representative)

1210 - Vermilion Bay Tank Battery shut-in, departing gas sales shut down valve closed upon activation of Pressure Safety Low. (confirmed by SCADA computer)

1220 ~ 1225 - M/V Mr. Wade and M/V Miss Janet arrived at scene of fire

 $1225 \sim 1255$  - Personnel on crew boats saw tug M/V Miss Meagan, material barge with piles, and spud barge on fire. Personnel also noticed large gas bubble around spud on opposite side of crane. Fire on top of water engulfed spud barge near dog house opposite side of crane.

1255 - M/V Miss Janet departed from West Cote Blanche Field en-route to West Cote Junction Valve Platform

1305 – Arrived at Junction Platform and Chevron Production Operator (Charles LaFleur) closed 8" manual valve to isolate West Cote Blanche 8" lateral gas sales pipeline from Vermilion Bay Gas Sales Pipeline.

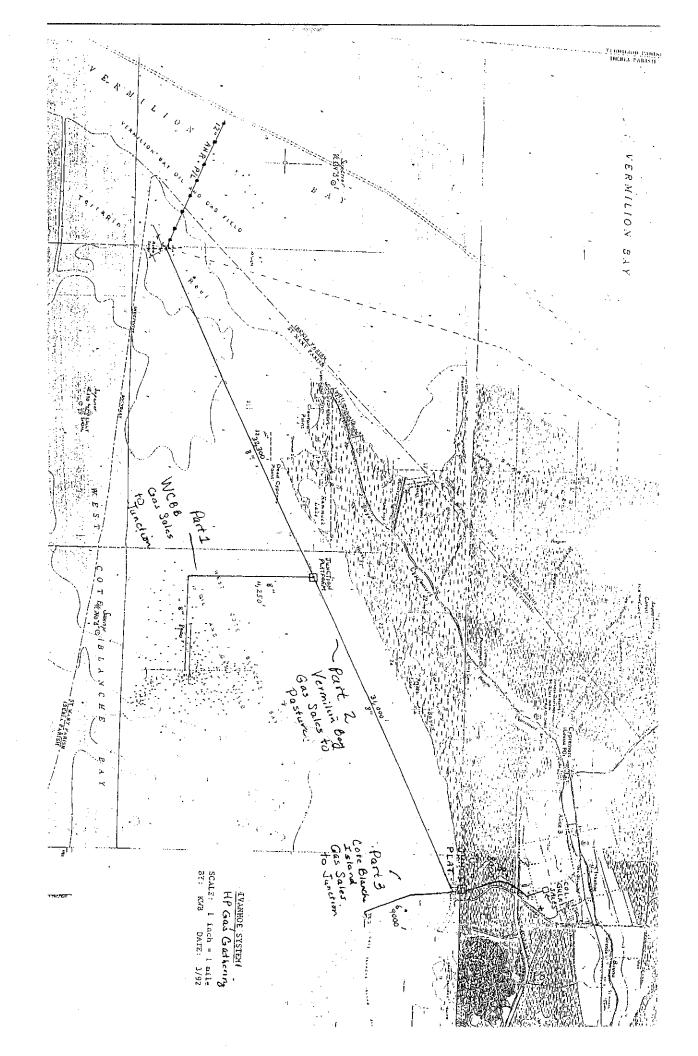
1310 - M/V Miss Janet departed Junction Platform en-route to Incident Scene

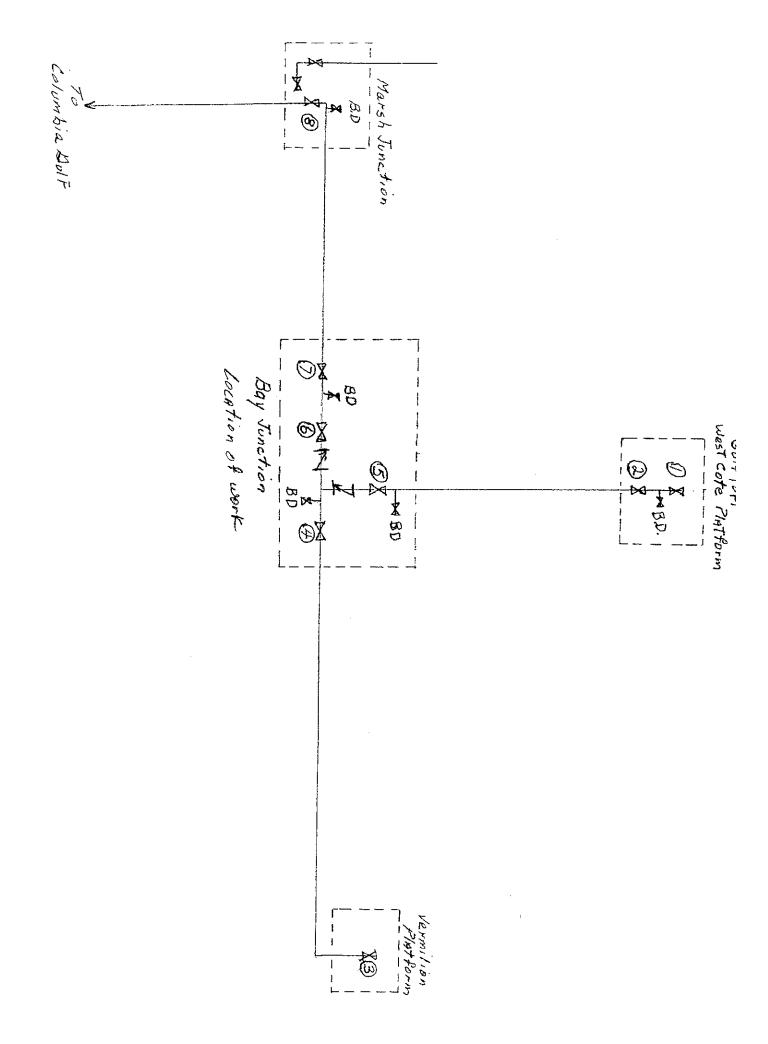
1320 – M/V Miss Janet arrived at Incident Scene and noticed gas fire on top of water was out.

1350 – All crewmen returned to Vermilion Bay Bunkhouse and held safety stand down meeting and discussed the spud barge incident. Reviewed spud barge safety procedures and crew members were told to call their family members to let them know they were alright and not involved in the fire.

1710 – Spud Barge BB3 contracted by Chevron arrived at the Junction Platform and disconnected the West Cote Blanche Gas Sales 8" lateral pipeline from Chevron's Vermilion Bay Gas Sales Pipeline and installed blind flanges.

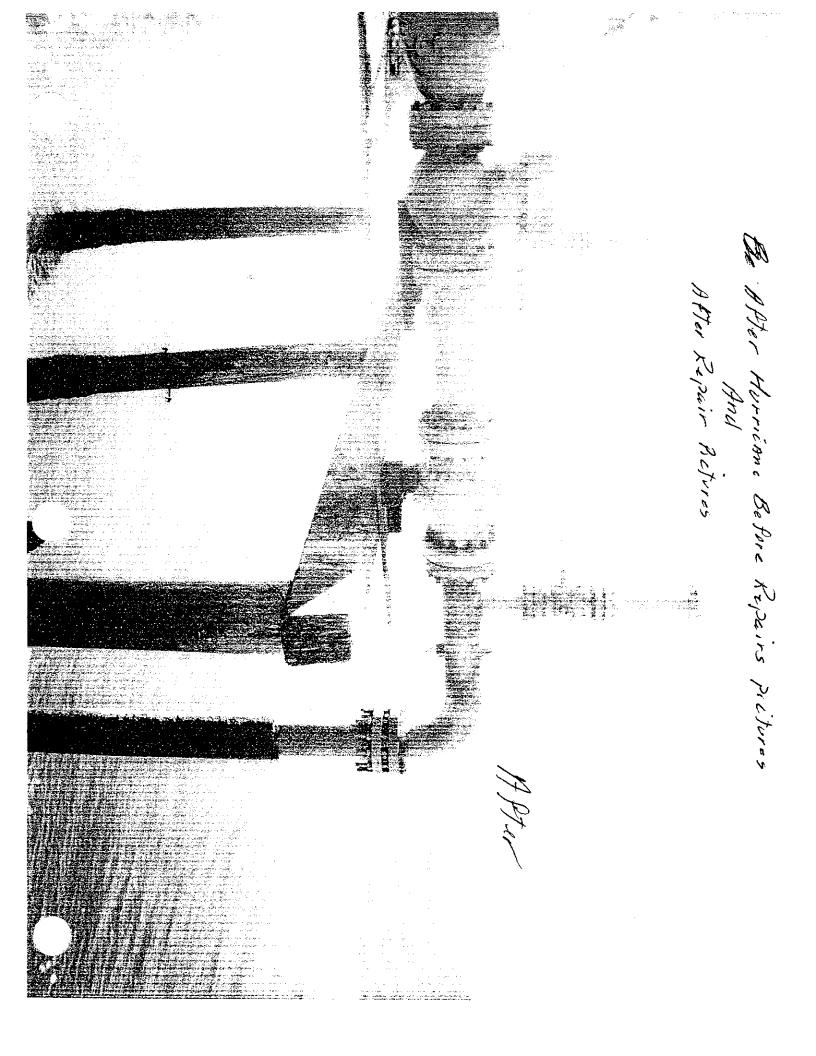
1815 – Blind flange installation completed and Spud Barge BB3 departed the Junction Platform



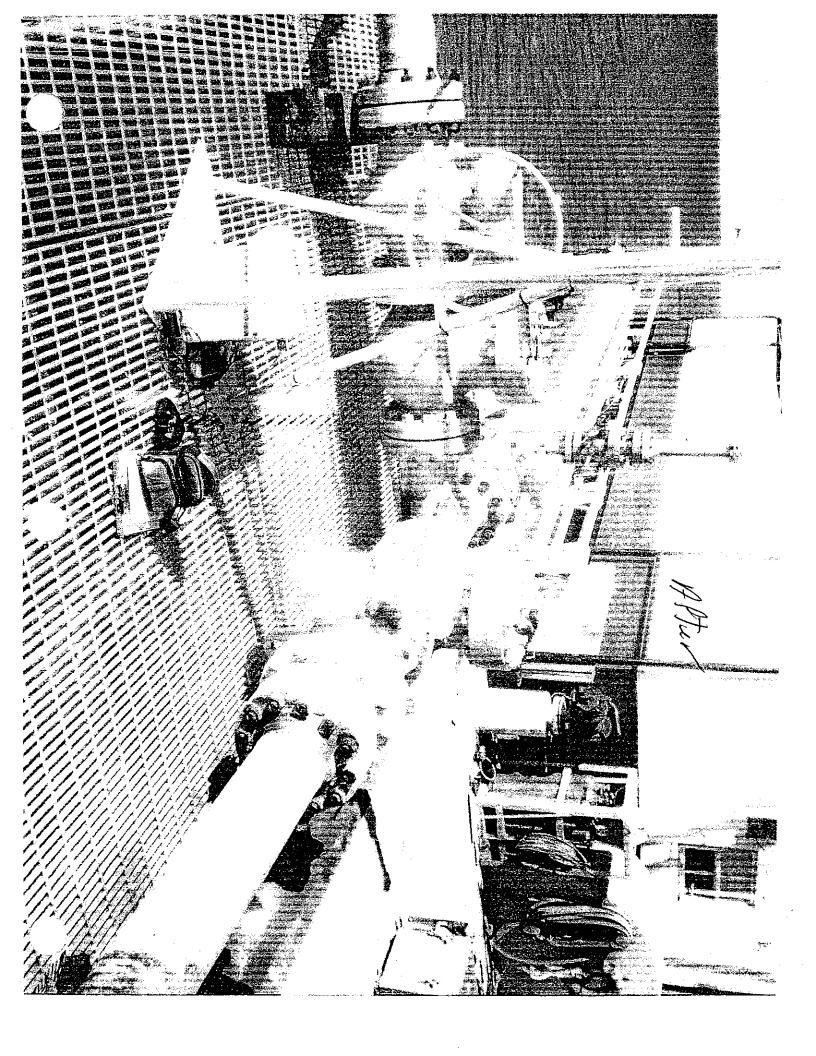


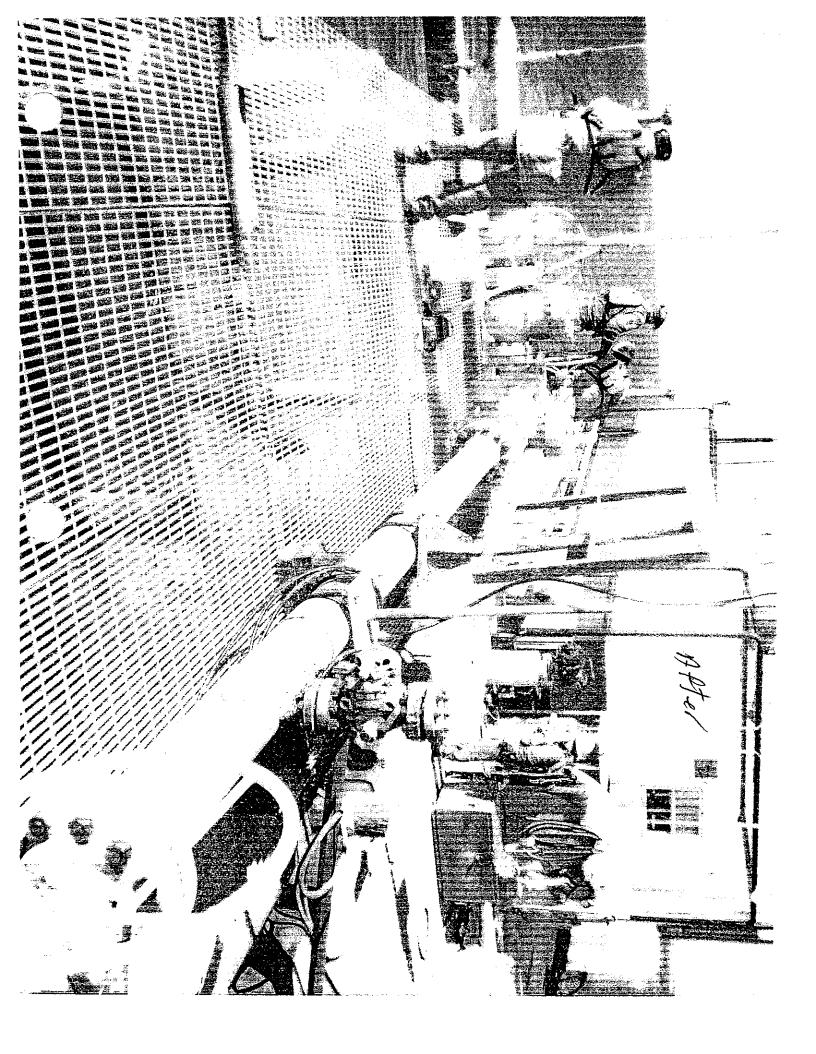
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Columbia Gulf Meter Station			-0.559							Good	8/22/05	SR/CL	
8" Line @ Vermilion Platform		-1.162				Note #3	G-400-H			Note #7	8/24/05	SRVCL	
Vermilion Platform			-0.985							Poop	8/24/05	SR/CL	
ANR @ Vermilion Platform			-0.898							Good	8/24/05	SR/CL	
8" From Vermilion @ Bay Junction		-1,050				Note #4	G-400-H	Note #8		Note #7	8/24/05	SR/CL	
8" to Marsh @ Bay Junction		-1.407				Note #4	G-400-H			Good	8/24/05	SR/CL	
8" from West Cote @ Bay Junction		-1.323				Note #4	G-400-H	Note #9		Good	8/24/05	SR/CL	
8" from Bay Junction @ Marsh Junction		-1.214				Note #5	G-400-H			Note #7	8/24/05	SR/CL	
8" to Columbia Gulf @ Marsh Junction		-0.783				Note #5	G-400-H			Good	8/24/05	SR/CL	Note #2
6" from CB I @ Marsh Junction		-0.818						Note #10		Good	8/24/05	SR/CL	
8" Line @ West Cote Platform		-1.069				Note #6	G-400-H			Note #7	8/24/05	SR/CL	
West Cote Platform			-0.792							Good	8/24/05	SR/CL	
6" Line @ CBI (Swift)		-0.861								Good	8/24/05	SR/CL	
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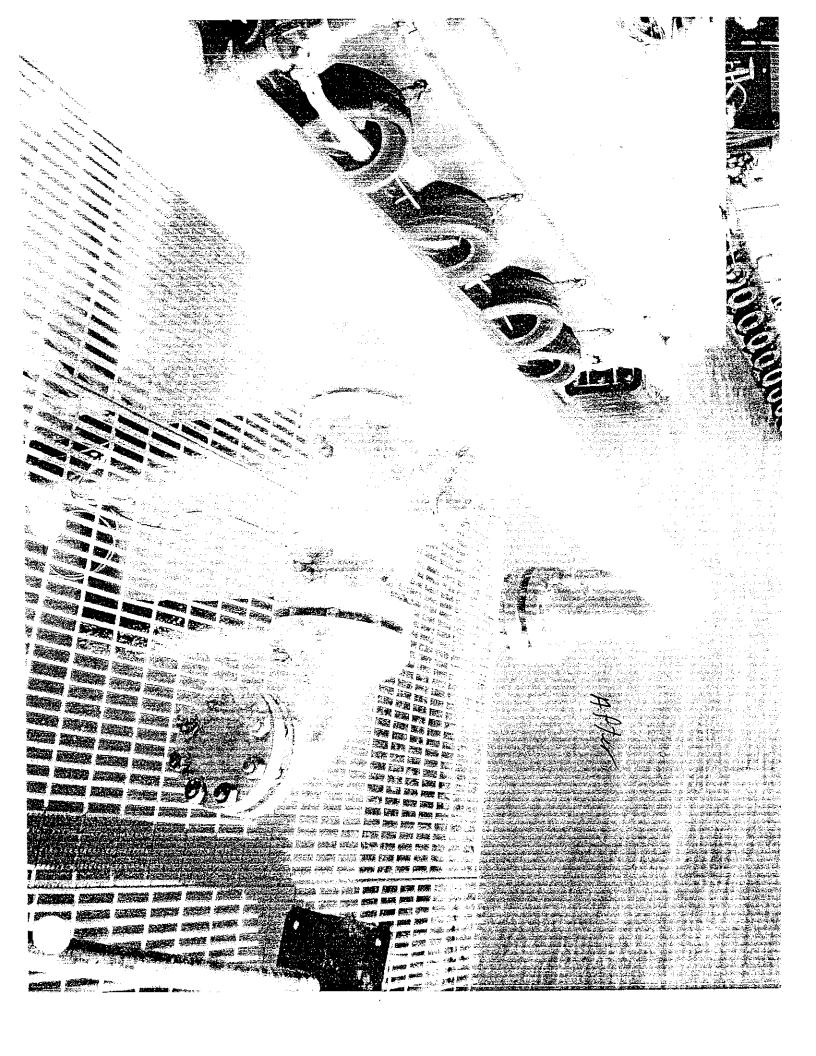




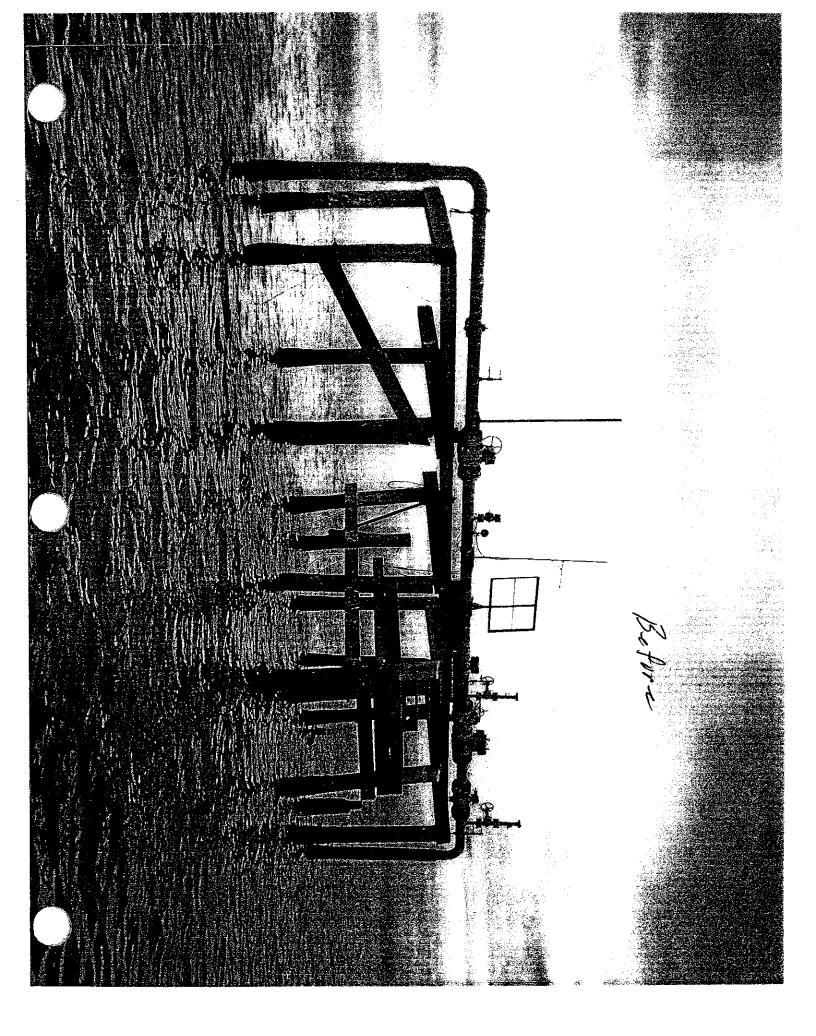


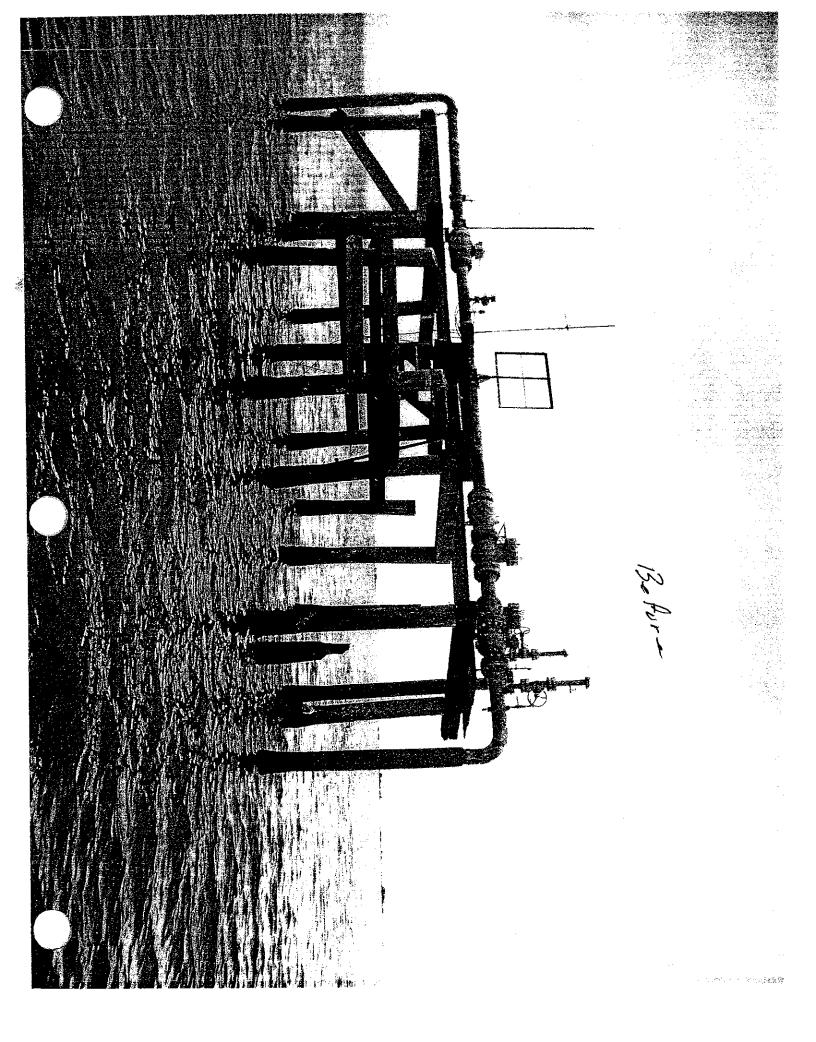


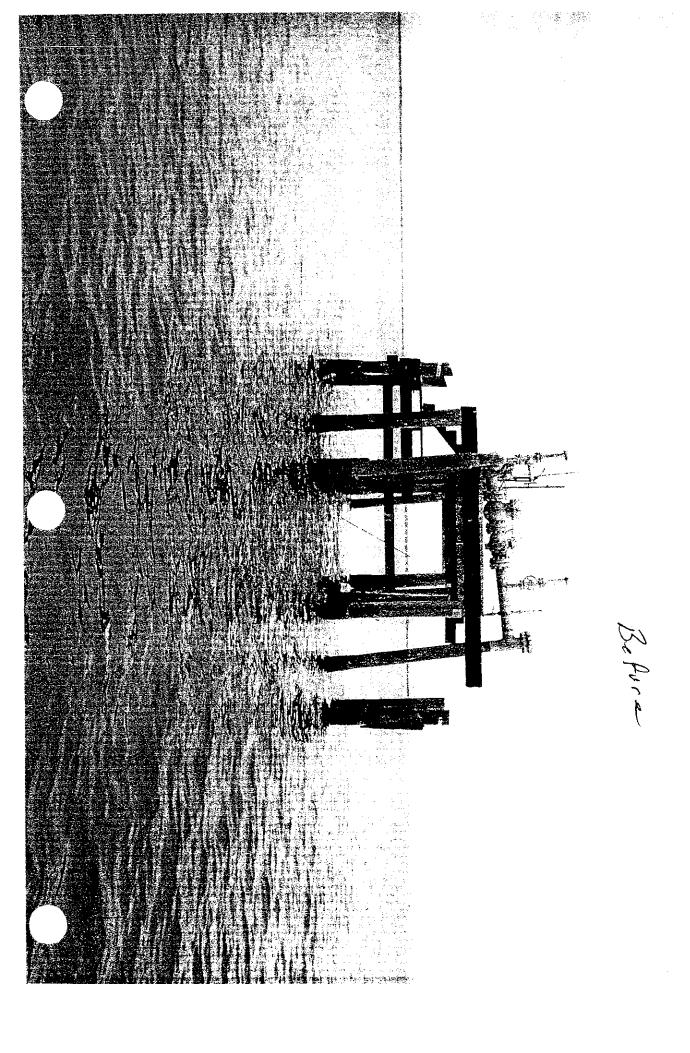


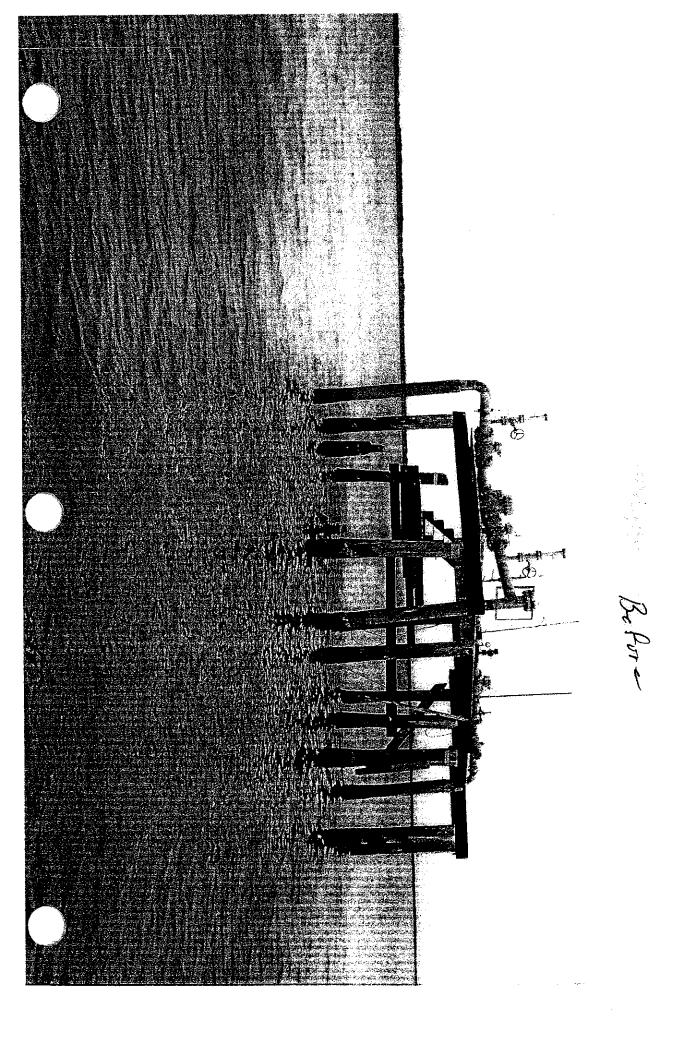


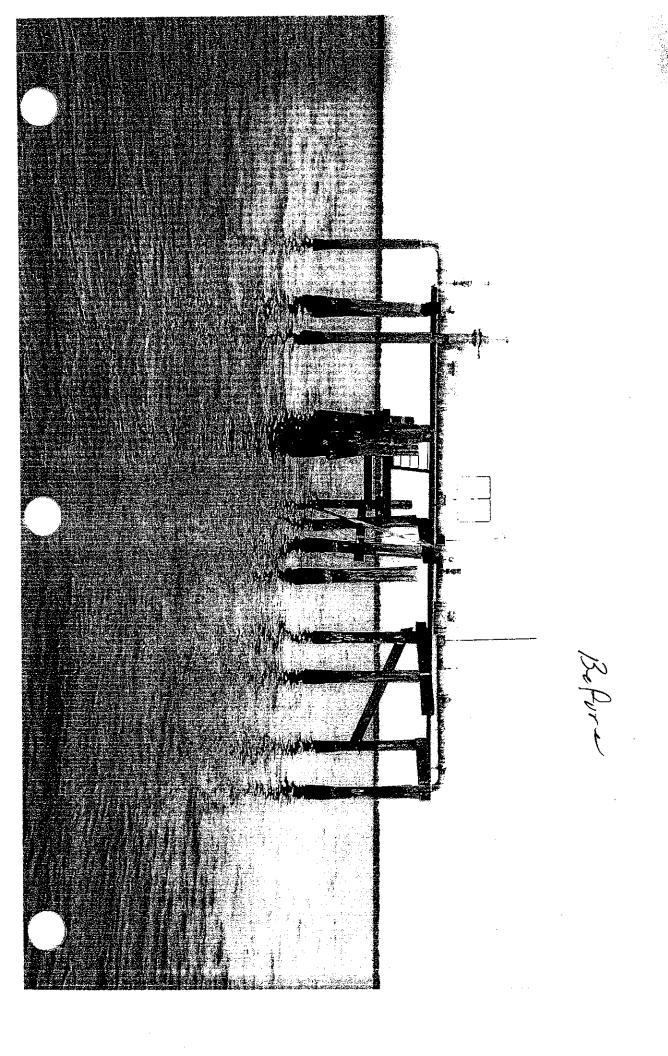


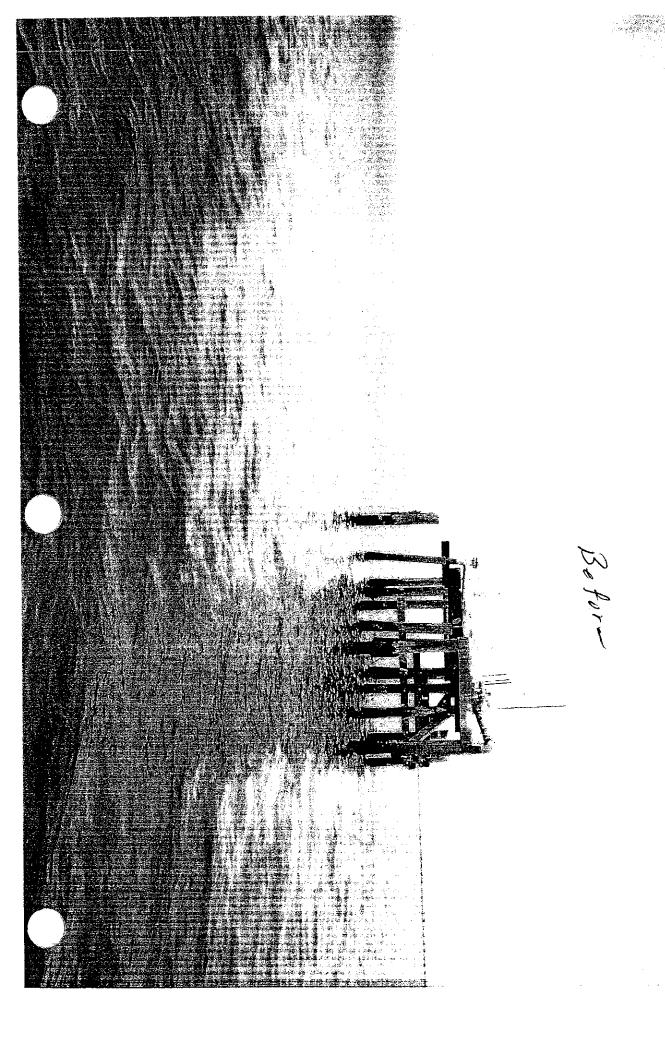




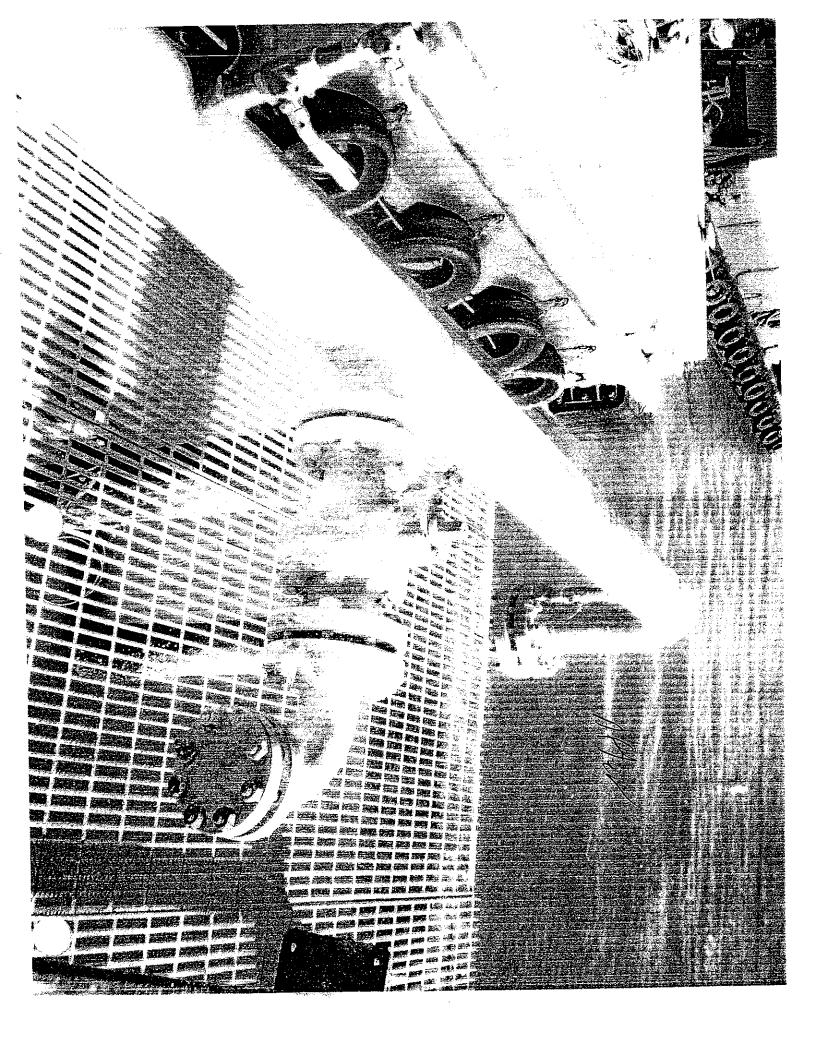












### JOB PROCEDURE

### IVANHOE SYSTEM

### **LOCATION**

### **BAY PLATFORM**

### SCOPE

Remove and replace all corroded pipe and valves on Ivanhoe system bay junction platform

### **PROCEDURE**

- System has been previously bleed down due to hurricane damage repairs from west cote and vermilion to marsh junction
- 2 Close and lock and tagged valves 1, 2, 3 and 8
- 3 Open valves 4, 5, 6, and 7
- 4 Open all blowdown valves to atmosphere
- 5 Cold cut piping to be removed
- 6 All open ended pipe to be plugged and a flange welded for final connections
- 7 After completion of work unlock all locked valves
- 8 Open valves 2 and close valve 5
- 9 Slowly open valve 1 and purge through blowdown valve at bay junction
- 10 Close bay junction blowdown and pressure up to line pressure
- 11 Close valve 6 and open valve 4
- Open valve 5 slowly and purge through valve 3
- 13 Close valve3 and continue to pressure up line
- 14 Open valve 7
- 15 Slowly open valve 6 and purge through blowdown valve at marsh junction
- 16 Close marsh junction blowdown valve and pressure up pipeline
- 17 After entire system is pressured up, perform a two hour stand up test
- 18 Position all valves for normal operation

### SAFETY ISSUES

- 1 SPSA
- 2 JSA
- 3 Safety meeting
- 4 Safe / hot work permits
- 5 Gas detector sniffing

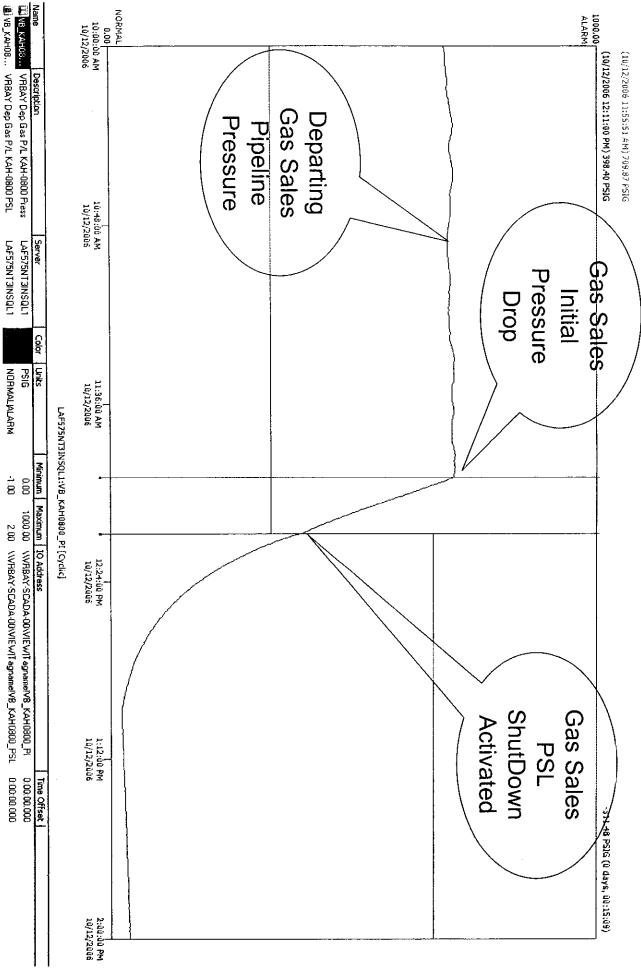
### VITAL RECORDS

- 1 pipe nomenclature
- 2 hydro test papers
- 3 operator qualification papers
- 4 welders qualifications
- 5 welding procedures
- 6 X ray tests
- 7 X ray tech qualifications
- 8 Cpl-3
- 9 Standup test charts and instrument calibrations

### **COMMUNICATIONS**

James Butler TSA field coord.
Mark Poches TSA field coord.
Howard Evans TSA field coord.
Jim Connell Chevron facility rep.
Tom Evans Chevron engineer
Benny Victoriano Chevron facility r
Charles Leveaire Vermilion platforn
Royce Guidry Vermilion platform

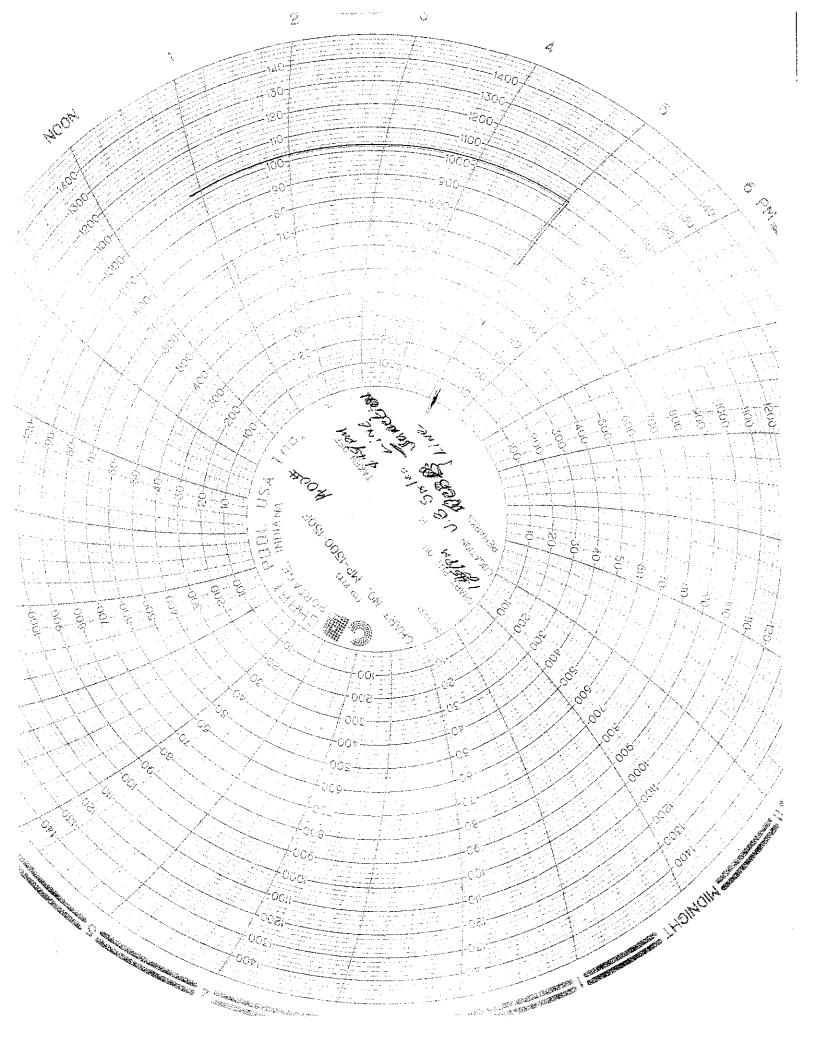
# Vermillion Bay Gas Sales Pipeline Chart



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### HOLE PRESSURE, INC. INSTRUMENT RENTALS $\sim$ REPAIRS

Phone (337) 837-2755 Fax (337) 837-2756

P.O. Box 497 408 N. Eola Rd. Broussard, LA. 70518

Surface Gauges Dead Weight Testers Barton Recorders Vaetrix Gauge 1 5, 10, & 20,000 PSI Sub Surface Gauges Electronic & Mechanical 0-25,000 PSI Ranges Temperatrue Gauges 0-450 Degrees F.

### CALIBRATION CERTIFICATE BARTON METER

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Special Conditions:					
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DATE OF CALI	BRATION 1/1	6/2006	TECHNICIAN _	NATHAN HEBERT	



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### TEMPERATURE CALIBRATION CERTIFICATE TEMPERATURE RECORDER

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GAS SOLD CHEV	200000000000000000000000000000000000000												0	0		0									0	0	0	0	0	0	0	GAS SULD CHEV.	MCF	
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	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	3	10	9	∞	7	6	5	4	ယ	2	_	DATE		
0																																CH MAKEUP 210	MCF	
0				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	GPT HPG 206	MCF	
0				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	SUB TOTAL	MCF	
				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1_1	MCF	, variation
0				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	GP SALES TO IVAN 209	MCF	
				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	TOTAL	MCF	
GAS SOLD CHEV				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	GAS SOLD CHEV.	MCF	
0	<u> </u>			0	C	0	0	0	0	0	0	0	C	0	C	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	TOTA	MCF	_

### PURCHASED - SOLD CHEVRON GAS

CON VID	Dec-06	Nov-06	Oct-06	Sep-06	Aug-06	dul-06	Jun-06	May 106	Apr-06	Mar-06	Feb-06	Jan-06	DATE		İ	YEAR
								+								2006
>								S. T. Carrier C.		And the second s		0	CH MAKEUP 210 GPT HPG 206	MCF		
												0	GPT HPG 206	MCF		
<b>D</b>												0	SUB TOTAL TOTAL	MCF		
		:										0	TOTAL	MCF		
397540					149367	114280	48489	40730	1457	33151	10066	0	GP SALES TO IVAN 209	MCF		
		39/540	397540	397540	397540	248173	133893	85404	44674	43217	10066	0	I O I AL	Z	)	
GAS SOLD CHEV				0	149367	114280	48489	40730	1457	33151	10066	0	GAO OQED CHEY	MCT MCT		
397540		39/340	39/540	39/540	397540	248173	133893	85404	446/4	4321/	10066	0	7	MCT	200	